Dixie-Narce



Ranson, West Virginia 25438 212 (800) 624-0553

ervice Bulletin

He: July 3, 1978 May 19.

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SUBJECT: Oscillator Assembly (Zinc Die Casting), now standard on all Red-Cam

• 001 2163 (Feb/78) DN432/246-6

Adaptables .

DCB420/240-6 Only

BEGINNING SERIAL NUMBER:

001 2190 (July/78) ALL OTHER RED CAM MODELS

To provide an Oscillator Assembly Kit (Zinc Die Casting) which will REASON: interchange with the *original oscillator assembly in the event that

need for a replacement should arise.

ORDER AS: B/M176,012,000.04

15.56

C176,072,300,13

TO INSTALL, DO THIS:

Remove vend motor assembly

Remove bolts and nuts which secure journal and oscillator assembly.

Lift oscillator ''Up'' and pull forward.

Discard the journal and oscillator assembly.

Install replacement oscillator assembly.

6.

Substitute the two (2) piece journal provided with the kit. See Fig. 1. The two (2) piece journal at shaft hole fits over the white nyliner (Nyliner is already installed on oscillator). See Fig. 1.

The two (2) pieces that make up the journal are alike (fit top or bottom).

Further, the two (2) piece journal interlock at their respective

See Fig. 1. ends.

KIT CONSISTS OF:

D801,200,940.61 Oscillator Assembly (Zinc Die Casting) ĵ 801,804,230.01 Nyliner (installed) 1 901,700,050.01 Rear Can Retainer (Installed) Split Plate Journal A176,072,090.13 1 801,201,030.01 Linkage Arm 1 801,804,770.01 Nyliner 801,803,160.01 Nyliner

> Oscillator Assembly Rear Can Retainer

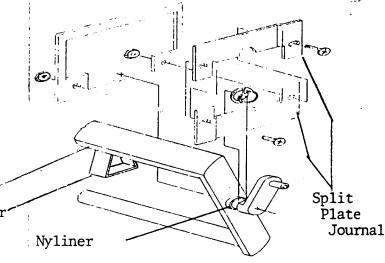


Fig. 1

On those Red Cam Venders which already have Zinc Die Cast Oscillator, the two (2) piece journal provided with kit is not to be used, ie, a single journal is already installed on the vender. Further, on these same venders, two (2) self tapping screws are used to secure the Oscillator Assembly instead of the screw/nut combination.

* Welded Steel Oscillator Assembly.

Service Department Dixie-Narco, Inc.